

REMOVAL & REPLACEMENT INSTRUCTIONS

Catalina—Executive—Bonneville

Kit contains (1) Lens, (2) Lens retaining spring clip, Lens sealing material, (1) instruction sheet.

The lens and housing assembly of the original equipment lamps are sealed together with a "hot melt" material. The old lens "hot melt" seal will release easier and its new replacement lens will seat and maintain its weather seal if you carefully follow the instructions below:

1. Remove lamp from car valance panel by removing (2) screws in front of lamp and (1) screw thru center of side reflex.
2. Apply heat (175° to 250° F) to the "hot melt" lens and housing bond to soften sealing material. Recommended methods are listed.
 - a. Use car dealer (body shop) heat lamps (bank of at least 3 - 250 watt bulbs) located not more than 12 inches from lens face for 10 to 15 minutes. Lens will distort, and when surface feels extremely hot to the touch, remove from heat and proceed to step 3.
 - b. Using car dealer (body shop) vinyl top heat gun, place lamp face down and apply heat to the rear periphery of the lens seal channel. Holding gun nozzle approximately 1" to 2" from surface, slowly proceed around the seal edge of housing perimeter for 5 to 10 minutes. When housing edge feels extremely hot to the touch, remove heat gun and proceed to step 3. Be careful not to damage housing due to overheating.
3. Using screw driver and the clip locator at top and bottom as an assist, pry lens up slightly from housing. When lens separates slightly, use hands along the side to slowly pry lens from body. If excessive force is necessary, re-apply heat until sealer is more pliable.
4. Using narrow bladed screw driver, remove remaining "hot melt" sealing material (while still hot) so new lens will seat properly. It is not necessary to remove all traces of sealer, nor is it necessary to cool channel before installing new sealer.
5. Install new sealing material by threading into housing channel, making sure there are no gaps or voids. Excess material may be discarded.
6. Orient new lens into the sealant loaded channel and check continuity of seal by observing squeeze-out around channel.
7. Assemble (2) clips by hooking edge of clip over lens boss and snapping other end over housing boss.
8. Reassemble lamp and reflex assembly to valance panel.

REVISION DATE

5963970